



KEY ENABLERS TO CONSIDER

The present roadmap development effort focused on AM technology, but through the roadmapping workshop process, participants identified several non-technology enablers that are critical to effective rollout of AM across DoD:




Data Management

Developing the policies, architectures, and procedures to properly manage massive, multimodal AM data.




Policy Change

Modifying organizational governance to realize the benefits of AM.



Cultural Change




Increasing knowledge of and comfort with AM, driving institutional acceptance.



Workforce Development

Readying the DoD workforce (acquisition, R&D, manufacturing, etc.) with the skills to harness AM.

RECOMMENDATIONS

-  **Development**
Create a coordinated DoD-wide plan for for advancing AM capabilities.
-  **Initial Execution**
Begin the execution of the DoD-wide plan for developing AM capabilities.
-  **Continuous Improvement**
Sustain the development of AM capabilities across the DoD and refine the approach to enhance flexibility and optimize ROI.

Context:
This information is based on the integrated DoD AM Technology Roadmap that was developed by USAF, US Army, DON, and DLA personnel participating in a series of participant-driven exercises led by America Makes on May 11th, 2016.

The group integrated objectives from their individual Service-level roadmaps into joint DoD objectives and corresponding technology elements, based on four focus areas. This infographic presents those integrated objectives in a novel format to emphasize overlap.

DoD Points of Contact:
AIR FORCE: Jonathan Miller jonathan.miller.22@us.af.mil
ARMY: Andy Davis andrew.m.davis1.civ@mail.mil
DLA: Tony Delgado luis.delgado@dla.mil
Department of the Navy: Ben Bouffard benjamin.bouffard@navy.mil

America Makes Program Points of Contact:
AFRL: Dennis Butcher dennis.butcher.1@us.af.mil
AFRL: Mark Benedict mark.benedict.2@us.af.mil
America Makes/NCDMM: Ed Morris ed.morris@ncdmm.org



View and download at:
AmericaMakes.us/dod-amroadmap

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About America Makes

America Makes is a public-private partnership with a mission to accelerate the adoption of additive manufacturing technologies and increase U.S. manufacturing competitiveness.



National Additive Manufacturing Innovation Institute

AmericaMakes.us

in partnership with



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 America Makes



DESIGN



MATERIAL



PROCESS



VALUE CHAIN



DoD Integrated Additive Manufacturing (AM) Technology Roadmap

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STRATEGIC ALIGNMENT

The DoD's strategic goals – as articulated in the 2015-2018 Strategic Plan — are directly supported by the benefits of Additive Manufacturing (AM).

DoD Strategic Goals	Benefits of AM
Defeat our Adversaries, Deter War, and Defend the Nation	Facilitate adaptive responses and new capabilities to counter increasingly agile adversaries
Sustain a Ready Force to Meet Mission Needs	Use AM to create a more resilient supply chain and enable in-theatre manufacturing
Strengthen & Enhance the Health & Effectiveness of the Total Workforce	Enable cost-effective personalized products and therapies to increase warfighter health
Achieve Dominant Capabilities through Innovation & Technical Excellence	Increase system availability (readiness), and Produce novel, high performance parts
Reform & Reshape the Defense Institution	Incorporate supply chain and production benefits of AM into DoD operations

KEY TAKEAWAYS



Opportunity of AM
AM offers considerable opportunity to enhance warfighting capabilities & create supply chain efficiencies.



Synergistic Visions
Shared visions provide an opportunity for coordination on many priorities.



Structured Format for Action
DoD AM roadmap provides a major step toward focusing AM technical development strategy.

Focus Area

DESIGN

drives technological advancements in new non-proprietary design methods and tools. These tools and methods are required to enable a culture change and break the cycle of designing AM parts like cast or machined parts.

MATERIAL

builds the body of knowledge for benchmark AM property characterization data and eliminating variability in “as-built” material properties. It also focuses on accelerating advanced material development through computational modeling and advanced simulation.

PROCESS

drives technological advancements that enable faster, more accurate, and higher detail resolution additive manufacturing machines with larger build volumes and improved “as-built” part quality.

VALUE CHAIN

encourages technological advancements that enable step change improvements in end-to-end value chain cost and time to market for AM produced products.

Integrated Objective

DoD.D.1 – Enable Robust, Integrated, and Intelligent Design Tools

DoD.D.2 – Enable Design for AM

DoD.D.3 – Improve Reverse Engineering Capabilities

DoD.D.4 – Develop Design for Function (Application-based Design) Guidelines

DoD.M.1 – Define Standard AM Materials Requirements

DoD.M.2 – Establish Vendor Qualification and Encourage Expansion of Material Sources

DoD.M.3 – Develop AM Materials

DoD.M.4 – Create Defined and Accessible Pedigreed Datasets and Schemas

DoD.M.5 – Establish a DoD-wide Materials and Process AM Data Repository

DoD.M.6 – Develop Model-based Approaches to Accelerate Materials Qualification and Certification

DoD.P.1 – Develop NDE and Process Control

DoD.P.2 – Establish Stable and Robust AM Processes

DoD.P.3 – Develop Open Architecture Equipment

DoD.P.4 – Modify Existing or Develop New Process Capabilities

DoD.V.1 – Build Cost Models and Decision Tools

DoD.V.2 – Develop Qualification and Certification Methods for Parts and Systems

DoD.V.3 – Establish Cyber Infrastructure and Cyber Security

DoD.V.4 – Establish Physical AM Infrastructure

DoD V.5 – Business Practices – Intellectual Property, Data Rights and Contracting Issues specific to AM

Integrated Impact Statement

Streamline design process, reduced cycle time, and higher performance products

Increase capability rapidly delivered to warfighter

Push AM forward, enabling increased self-sufficiency of units and innovation by users in the field

Apply AM to meet specific weapons systems requirements

Enhance predictability of resulting part performance using an interoperable framework for AM at DoD

Increase the range of materials available to designers, enhancing part performance

Establish priorities for AM material development activities necessary to meet DoD requirements

Establish authoritative data sets for simulation and reference

Establish a single repository of material, process, and performance data. Speed up research, enable quality

Guarantee quality of AM parts

Enhance the sensing capability of machines, gather data to ensure quality

Enable broader application of AM through process stability and equipment ruggedization

Ensure transferability and interoperability through specifications and standards

Modify or develop processes to increase the applicability of AM in a variety of situations

Understand when, where, and how to apply AM

Guarantee quality of parts and interface with existing/new DoD policies

Enable secure information technology infrastructure for end-to-end connectivity of the manufacturing process

Install AM machines across DoD enterprise

Establish agreed-upon business practices to ensure seamless integration of AM into the existing supply chain